



Material - ASTM B148 Aluminum Bronze UNS C95400

Standard Specification for Alumium - Bronze Sand Castings

Group - Non-Ferrous Alumium Alloy

Sub Group - ASTM B148 Alumium - Bronze Sand Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Ni + Cu	Ni% + Cu%	1.500 max.	As-Cast or Solution Annealing or Normalizing	
Manganese	Mn %	0.500 max.		
Iron	Fe %	3.000 - 5.000		
Aluminium	Al %	10.000 - 11.500		
Copper	Cu %	83.000 min.		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	515 min.
			Yield Strength in Mpa	205 min.
			Elongation in %	12 min.
			Reduction of Area in %	-
			Hardness in BHN	150 min.
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B66 C95400	ASTM	USA	Casting
B271 C95400	ASTM	USA	Casting
SB-148 C95400	ASME	USA	Casting
SB-148 Grade C	ASME	USA	Casting
CA954	SAE	USA	Casting
C95400	SAE	USA	Casting
C95400	AS	Australia	Ingot and Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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